

## Section 1 - Identification of The Material and Supplier

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**Chemical nature:** Amine.  
**Trade Name:** **Epoxymix-VeryStrongBond-Construction Part B**  
**Other Names:** This is Part B of a two part system.  
**Product Use:** Epoxy resin for the construction industry (this is the hardener).  
**Creation Date:** **July, 2013**  
**This version issued:** **July, 2013** and is valid for 5 years from this date.

## Section 2 - Hazards Identification

### Statement of Hazardous Nature

This product is classified as: Xn, Harmful. N, Dangerous to the environment. C, Corrosive. Hazardous according to the criteria of SWA.

Dangerous according to the Australian Dangerous Goods (ADG) Code.

**Risk Phrases:** R22, R34, R62, R63, R51/53. Harmful if swallowed. Causes burns. Possible risk of impaired fertility. Possible risk of harm to the unborn child. Toxic to aquatic organisms, may cause long-term adverse effects to the aquatic environment.

**Safety Phrases:** S20, S23, S26, S28, S45, S51, S61, S24/25, S36/37/39. When using, do not eat or drink. Do not breathe vapours. In case of contact with eyes, rinse immediately with plenty of water and contact a doctor or Poisons Information Centre. After contact with skin, wash immediately with plenty of soap and water. In case of accident or if you feel unwell, contact a doctor or Poisons Information Centre immediately (show this MSDS where possible). Use only in well ventilated areas. Avoid release to the environment. Refer to special instructions/Safety Data Sheets. Avoid contact with skin and eyes. Wear suitable protective clothing, gloves and eye/face protection.

**SUSMP Classification:** S5

**ADG Classification:** Class 8: Corrosive Substances.

**UN Number:** 1760, CORROSIVE LIQUID, N.O.S.



### GHS Signal word: DANGER

#### HAZARD STATEMENT:

- H290: May be corrosive to metals.
- H302: Harmful if swallowed.
- H314: Causes severe skin burns and eye damage.
- H361: Suspected of damaging fertility or the unborn child.
- H411: Toxic to aquatic life with long lasting effects.

#### PREVENTION

- P201: Obtain special instructions before use.
- P202: Do not handle until all safety precautions have been read and understood.
- P260: Do not breathe fumes, mists, vapours or spray.
- P264: Wash contacted areas thoroughly after handling.
- P270: Do not eat, drink or smoke when using this product.
- P281: Use personal protective equipment as required.

#### RESPONSE

- P310: Immediately call a POISON CENTRE or doctor/physician.
- P363: Wash contaminated clothing before reuse.
- P301+P312: IF SWALLOWED: Call a POISON CENTRE or doctor if you feel unwell.
- P303+P361+P353: IF ON SKIN (or hair): Remove immediately all contaminated clothing. Rinse skin with water.
- P304+P340: IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
- P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P308+P313: If exposed or concerned: Get medical advice.

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P332+P313: If skin irritation occurs: Get medical advice.

P337+P313: If eye irritation persists: Get medical advice.

P391: Collect spillage.

P370+P378: In case of fire, use carbon dioxide, dry chemical, foam, water fog. Water fog or fine spray is the preferred medium for large fires.

#### STORAGE

P402+P404: Store in a dry place. Store in a closed container.

P403+P235: Store in a well-ventilated place. Keep cool.

#### DISPOSAL

P501: Dispose of contents and containers to landfill.

### Emergency Overview

**Physical Description & Colour:** Red or black pasty liquid.

**Odour:** Characteristic amine odour.

**Major Health Hazards:** causes burns, harmful if swallowed, possible risk of impaired fertility, possible risk of harm to the unborn child.

### Potential Health Effects

#### Inhalation:

**Short Term Exposure:** Available data indicates that this product is not harmful. However product may be mildly irritating, although unlikely to cause anything more than mild transient discomfort. If liquid enters nasal passages, it will cause pain and burn nasal membranes. Patients with inhalation burns may develop acute pulmonary oedema.

**Long Term Exposure:** No data for health effects associated with long term inhalation.

#### Skin Contact:

**Short Term Exposure:** Available data indicates that this product is corrosive to the skin. Capable of causing moderate to severe burns with ulceration. Can penetrate to deeper layers of skin, resulting in third degree burns. Corrosion will continue until product is removed or neutralised. Severity depends on concentration and duration of exposure. Burns may not be immediately painful; the onset of pain may be minutes to hours.

**Long Term Exposure:** No data for health effects associated with long term skin exposure.

#### Eye Contact:

**Short Term Exposure:** This product is corrosive to eyes. It will cause severe pain, and corrosion of the eye and surrounding facial tissues. Unless exposure is quickly treated, permanent blindness and facial scarring is likely.

**Long Term Exposure:** No data for health effects associated with long term eye exposure.

#### Ingestion:

**Short Term Exposure:** Significant oral exposure is considered to be unlikely. Available data shows that this product is harmful, but symptoms are not available. However, this product is corrosive to the gastrointestinal tract. Capable of causing moderate to severe burns with ulceration. Can penetrate to deeper layers of skin, resulting in third degree burns. Corrosion will continue until product is removed or neutralised. Severity depends on concentration and duration of exposure.

**Long Term Exposure:** No data for health effects associated with long term ingestion.

#### Carcinogen Status:

**SWA:** No significant ingredient is classified as carcinogenic by SWA.

**NTP:** No significant ingredient is classified as carcinogenic by NTP.

**IARC:** No significant ingredient is classified as carcinogenic by IARC.

### Section 3 - Composition/Information on Ingredients

Ingredients	CAS No	Conc,%	TWA (mg/m <sup>3</sup> )	STEL (mg/m <sup>3</sup> )
Nonyl phenol	25154-52-3	max 10	not set	not set
Modified polyamine	secret	min 70	not set	not set
Amorphous fumed silica	112945-52-5	max 5	not set	not set

This is a commercial product whose exact ratio of components may vary slightly. Minor quantities of other non hazardous ingredients are also possible.

The SWA TWA exposure value is the average airborne concentration of a particular substance when calculated over a normal 8 hour working day for a 5 day working week. The STEL (Short Term Exposure Limit) is an exposure value that may be equalled (but should not be exceeded) for no longer than 15 minutes and should not be repeated more than 4 times per day. There should be at least 60 minutes between successive exposures at the STEL. The term "peak" is used when the TWA limit, because of the rapid action of the substance, should never be exceeded, even briefly.

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## Section 4 - First Aid Measures

### General Information:

You should call The Poisons Information Centre if you feel that you may have been poisoned, burned or irritated by this product. The number is 13 1126 from anywhere in Australia (0800 764 766 in New Zealand) and is available at all times. Have this SDS with you when you call.

**Inhalation:** No first aid measures normally required. However, if inhalation has occurred, and irritation has developed, remove to fresh air and observe until recovered. If irritation becomes painful or persists more than about 30 minutes, seek medical advice.

**Skin Contact:** Quickly and gently blot away excess liquid. Flush contaminated area with lukewarm, gently flowing water for at least 40 minutes, by the clock. DO NOT INTERRUPT FLUSHING. If necessary, keep emergency vehicle waiting (show paramedics this MSDS and take their advice). Under running water, remove contaminated clothing, shoes and leather goods (e.g. watchbands and belts). Strongly basic ingredients tend to penetrate the skin and so need longer rinsing than other substances. If irritation persists, repeat flushing. Seek medical attention.

**Eye Contact:** Quickly and gently blot material from eyes. Immediately flush the contaminated eye(s) with lukewarm, gently flowing water for at least 20-30 minutes, by the clock, while holding the eyelid(s) open. Neutral saline solution may be used as soon as it is available. DO NOT INTERRUPT FLUSHING. If necessary, keep emergency vehicle waiting (show paramedics this MSDS and take their advice). Take care not to rinse contaminated water into the unaffected eye or onto face. If irritation persists, repeat flushing. Call a Poisons Information Centre or a doctor urgently. Take special care if exposed person is wearing contact lenses.

**Ingestion:** If swallowed, do NOT induce vomiting; rinse mouth thoroughly with water and contact a Poisons Information Centre. Urgent hospital treatment is likely to be needed. Give activated charcoal if instructed.

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## Section 5 - Fire Fighting Measures

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**Fire and Explosion Hazards:** The major hazard in fires is usually inhalation of heated and toxic or oxygen deficient (or both), fire gases. There is little risk of an explosion from this product if commercial quantities are involved in a fire. Violent steam generation or eruption may occur upon application of direct water stream on hot liquids. Fire decomposition products from this product may be toxic if inhaled. Take appropriate protective measures.

**Extinguishing Media:** In case of fire, use carbon dioxide, dry chemical, foam, water fog. Water fog or fine spray is the preferred medium for large fires. Try to contain spills, minimise spillage entering drains or water courses.

**Fire Fighting:** If a significant quantity of this product is involved in a fire, call the fire brigade. There is little danger of a violent reaction or explosion if significant quantities of this product are involved in a fire. Recommended personal protective equipment is liquid-tight chemical protective clothing and breathing apparatus. Cool closed, undamaged containers exposed to fire with water spray.

**Flash point:** No data

**Upper Flammability Limit:** No data.

**Lower Flammability Limit:** No data.

**Autoignition temperature:** No data.

**Flammability Class:** No data.

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## Section 6 - Accidental Release Measures

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**Accidental release:** In the event of a major spill, prevent spillage from entering drains or water courses. Evacuate the spill area and deny entry to unnecessary and unprotected personnel. Wear full protective chemically resistant clothing including eye/face protection, gauntlets and self contained breathing apparatus. See below under Personal Protection regarding Australian Standards relating to personal protective equipment. Suitable materials for protective clothing include Nitrile. Eye/face protective equipment should comprise as a minimum, protective goggles. If there is a significant chance that vapours or mists are likely to build up in the cleanup area, we recommend that you use a respirator. Usually, no respirator is necessary when using this product. However, if you have any doubts consult the Australian Standard mentioned below (section 8). Otherwise, not normally necessary.

Stop leak if safe to do so, and contain spill. Absorb onto sand, vermiculite or other suitable absorbent material. If spill is too large or if absorbent material is not available, try to create a dike to stop material spreading or going into drains or waterways. Because of the corrosiveness of this product, special personal care should be taken in any cleanup operation. Sweep up and shovel or collect recoverable product into labelled containers for recycling or salvage, and dispose of promptly. Recycle containers wherever possible after careful cleaning. After spills, wash area preventing runoff from entering drains. If a significant quantity of material enters drains, advise emergency services.

Contaminated area may be neutralised by washing with weak or dilute acid. Vinegar, citrus juice and most soft drinks may be suitable. This material may be suitable for approved landfill. Ensure legality of disposal by consulting regulations prior to disposal. Thoroughly launder protective clothing before storage or re-use. Advise laundry of nature of contamination when sending contaminated clothing to laundry.

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## Section 7 - Handling and Storage

**Handling:** Keep exposure to this product to a minimum, and minimise the quantities kept in work areas. Check Section 8 of this MSDS for details of personal protective measures, and make sure that those measures are followed. The measures detailed below under "Storage" should be followed during handling in order to minimise risks to persons using the product in the workplace. Also, avoid contact or contamination of product with incompatible materials listed in Section 10.

**Storage:** This product is a Scheduled Poison. Observe all relevant regulations regarding sale, transport and storage of this schedule of poison. Store in a cool, well ventilated area. Check containers periodically for corrosion and leaks. Containers should be kept closed in order to minimise contamination. Make sure that the product does not come into contact with substances listed under "Incompatibilities" in Section 10. If you keep more than 10000kg or L of Dangerous Goods of Packaging Group III, you may be required to license the premises or notify your Dangerous Goods authority. If you have any doubts, we suggest you contact your Dangerous Goods authority in order to clarify your obligations. Check packaging - there may be further storage instructions on the label.

## Section 8 - Exposure Controls and Personal Protection

The following Australian Standards will provide general advice regarding safety clothing and equipment:

Respiratory equipment: **AS/NZS 1715**, Protective Gloves: **AS 2161**, Occupational Protective Clothing: AS/NZS 4501 set 2008, Industrial Eye Protection: **AS1336** and **AS/NZS 1337**, Occupational Protective Footwear: **AS/NZS2210**.

**SWA Exposure Limits**                      **TWA (mg/m<sup>3</sup>)**                      **STEL (mg/m<sup>3</sup>)**

Exposure limits have not been established by SWA for any of the significant ingredients in this product.

No special equipment is usually needed when occasionally handling small quantities. The following instructions are for bulk handling or where regular exposure in an occupational setting occurs without proper containment systems.

**Ventilation:** This product should only be used in a well ventilated area. If natural ventilation is inadequate, use of a fan is suggested.

**Eye Protection:** Your eyes must be completely protected from this product by splash resistant goggles with face shield. All surrounding skin areas must be covered. Emergency eye wash facilities must also be available in an area close to where this product is being used.

**Skin Protection:** Because of the dangerous nature of this product, make sure that all skin areas are completely covered by impermeable gloves, overalls, hair covering, apron and face shield. See below for suitable material types.

**Protective Material Types:** We suggest that protective clothing be made from the following materials: nitrile.

**Respirator:** Usually, no respirator is necessary when using this product. However, if you have any doubts consult the Australian Standard mentioned above. Otherwise, not normally necessary.

Safety deluge showers should, if practical, be provided near to where this product is being handled commercially.

## Section 9 - Physical and Chemical Properties:

<b>Physical Description &amp; colour:</b>	Red or black pasty liquid.
<b>Odour:</b>	Characteristic amine odour.
<b>Boiling Point:</b>	No specific data. Expected to decompose before boiling.
<b>Freezing/Melting Point:</b>	No specific data. Paste at normal temperatures.
<b>Volatiles:</b>	No specific data. Expected to be low at 100°C.
<b>Vapour Pressure:</b>	Negligible at normal ambient temperatures.
<b>Vapour Density:</b>	No data.
<b>Specific Gravity:</b>	No data.
<b>Water Solubility:</b>	Insoluble.
<b>pH:</b>	No data.
<b>Volatility:</b>	Negligible at normal ambient temperatures.
<b>Odour Threshold:</b>	No data.
<b>Evaporation Rate:</b>	No data.
<b>Coeff Oil/water Distribution:</b>	No data
<b>Autoignition temp:</b>	No data.

## Section 10 - Stability and Reactivity

**Reactivity:** Most strong alkalis and bases react with inorganic and organic acids to form salts. They can also react with some metals liberating hydrogen gas. These reactions may be rapid and sometimes liberate much heat. They can also decompose many organic materials such as esters, in a reaction called hydrolysis.

**Conditions to Avoid:** This product should be kept in a cool place, preferably below 30°C. Keep containers tightly closed. Containers should be kept dry. Keep containers and surrounding areas well ventilated.

**Incompatibilities:** acids, oxidising agents, zinc, tin, aluminium and their alloys.

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**Fire Decomposition:** Combustion forms carbon dioxide, and if incomplete, carbon monoxide and possibly smoke. Water is also formed. May form nitrogen and its compounds, and under some circumstances, oxides of nitrogen. Occasionally hydrogen cyanide gas in reducing atmospheres. Silicon compounds. Carbon monoxide poisoning produces headache, weakness, nausea, dizziness, confusion, dimness of vision, disturbance of judgment, and unconsciousness followed by coma and death.

**Polymerisation:** This product will not undergo polymerisation reactions.

## Section 11 - Toxicological Information

### Local Effects:

**Target Organs:** There is no data to hand indicating any particular target organs.

This product is likely to cause decreased fertility in humans.

## Classification of Hazardous Ingredients

Ingredient	Risk Phrases
Nonyl Phenol	>=5%Conc<10%: Xn; R62; R63; R36/38

## Section 12 - Ecological Information

Toxic to aquatic organisms, may cause long-term adverse effects to the aquatic environment. Insufficient data to be sure of status.

## Section 13 - Disposal Considerations

**Disposal:** This product may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. If neither of these options is suitable, consider controlled incineration, or landfill.

## Section 14 - Transport Information

**ADG Code:** 1760, CORROSIVE LIQUID, N.O.S.

**Hazchem Code:** 2X

**Special Provisions:** 223, 274

**Limited quantities:** ADG 7 specifies a Limited Quantity value of 5 L for this class of product.

**Dangerous Goods Class:** Class 8: Corrosive Substances.

**Packaging Group:** III

**Packaging Method:** P001, IBC03, LP01

Class 8 Corrosive Substances shall not be loaded in the same vehicle or packed in the same freight container with Classes 1 (Explosives), 4.3 (Dangerous When Wet Substances), 5.1 (Oxidising Agents), 5.2 (Organic Peroxides), 6 (Toxic Substances where the Toxic Substances are cyanides and the Corrosives are acids), 7 (Radioactive Substances), Foodstuffs and foodstuff empties. They may however be loaded in the same vehicle or packed in the same freight container with Classes 2.1 (Flammable Gases), 2.2 (Non-Flammable, Non-Toxic Gases), 2.3 (Poisonous Gases), 3 (Flammable liquids), 4.1 (Flammable Solids), 4.2 (Spontaneously Combustible Substances), 6 (Toxic Substances except where the Toxic Substances are cyanides and the Corrosives are acids) and 9 (Miscellaneous Dangerous Goods).

## Section 15 - Regulatory Information

**AICS:** All of the significant ingredients in this formulation are compliant with NICNAS regulations.

The following ingredient: Modified polyamine, (as amines in epoxy system) is mentioned in the SUSMP.

## Section 16 - Other Information

**This MSDS contains only safety-related information. For other data see product literature.**

### Acronyms:

<b>ADG Code</b>	Australian Code for the Transport of Dangerous Goods by Road and Rail (7 <sup>th</sup> edition)
<b>AICS</b>	Australian Inventory of Chemical Substances
<b>SWA</b>	Safe Work Australia, formerly ASCC and NOHSC
<b>CAS number</b>	Chemical Abstracts Service Registry Number
<b>Hazchem Code</b>	Emergency action code of numbers and letters that provide information to emergency services especially firefighters
<b>IARC</b>	International Agency for Research on Cancer

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<b>NOS</b>	Not otherwise specified
<b>NTP</b>	National Toxicology Program (USA)
<b>R-Phrase</b>	Risk Phrase
<b>SUSMP</b>	Standard for the Uniform Scheduling of Medicines & Poisons
<b>UN Number</b>	United Nations Number

THIS MSDS SUMMARISES OUR BEST KNOWLEDGE OF THE HEALTH AND SAFETY HAZARD STATEMENT: INFORMATION OF THE PRODUCT AND HOW TO SAFELY HANDLE AND USE THE PRODUCT IN THE WORKPLACE. EACH USER MUST REVIEW THIS MSDS IN THE CONTEXT OF HOW THE PRODUCT WILL BE HANDLED AND USED IN THE WORKPLACE.

IF CLARIFICATION OR FURTHER INFORMATION IS NEEDED TO ENSURE THAT AN APPROPRIATE RISK ASSESSMENT CAN BE MADE, THE USER SHOULD CONTACT THIS COMPANY SO WE CAN ATTEMPT TO OBTAIN ADDITIONAL INFORMATION FROM OUR SUPPLIERS

OUR RESPONSIBILITY FOR PRODUCTS SOLD IS SUBJECT TO OUR STANDARD TERMS AND CONDITIONS, A COPY OF WHICH IS SENT TO OUR CUSTOMERS AND IS ALSO AVAILABLE ON REQUEST.

Please read all labels carefully before using product.

This MSDS is prepared in accord with the SWA document "Preparation of Safety Data Sheets for Hazardous Chemicals - Code of Practice" (December 2011)

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#### SAFETY DATA SHEET